Sick KT5 Scanner Sensitivity Set Up

The KT5 Teach Scanner is Unico PN # 933-033 and has a 20 mm Focal Length. That is used on Corrugated applications. For Sheeter applications the preferred model is Unico PN # 933-032 which has a 10 mm Focal Length.

Set the Selector to Teach

Place the scanner over the dark mark, then press the Teach button

Move the scanner over the light background and press button again

The row of LED's will show contrast strength:
1 LED: Inadequate Contrast
2 – 4 LED's: Adequate
Greater than 4: Superior Contrast

Move selector to Run. The scanner will retain this contrast setting until a new Teach is performed.