Drive Communication  Set Up For Multiple 1100 Drives
Using PC TERM

There are several set ups in the drive that need to be set to allow communication. In most drive
programs, these values are found in the COMMS menu, which is an option under SET UP /
DICTIONARY. In most cases one will connect to the CONSOLE port on the DSP module,
which is on the lower left corner of the module and is available as RS232 or RS422. The settings
should be set as follows:

- **console protocol**: ANSI
- **console term type**: RCA
- **console term size**: 24 x 40
- **console baud rate**: (set to value set on archive, and set same in PC TERM)
- **console parity**: NONE
- **console stop bits**: 1
- **console address**: x
- **console checksum**: BCC
- **console rtu gap**: 0
- **console units**: (don’t care)
- **console pos units**: (don’t care)

When several 2400 drives are on the same network, typically they will be assigned as address 0,
1, 2, and so on. In this case drives will not speak unless the proper log on sequence is performed
for that drive’s address. Also be aware that no two devices on the network can have the same
address. The sequence performed with PC TERM is as follows:

Control^D 00xxT

If the device was 0, the sequence would be Control^D 0000T. For 1 it would be Control^D
0011T, and so on. Once you are logged on, the drive should communicate and archive upload
and download functions can be performed. To log off, simply type Control^D.